# Specifications and Ordering Information 350900 High Temperature Velocity and Acceleration Sensor



# Description



The 350900 High Temperature Velocity and Acceleration Sensor (HTVAS) provides a continuous acceleration and velocity output, allowing the customer to protect their machine with an velocity signal while simultaneously capturing the acceleration signal for machinery diagnostics. It is primarily designed for use with the 3500/42M and 3500/44M monitors. When attached to the 3500/42M or 3500/44M monitors, the acceleration and velocity signals from one transducer must be used on a separate channel pair (such as channels 1 and 3) or separate monitors.

The 350900 High Temperature Velocity and Acceleration Sensor (HTVAS) separates the high-temperature sensing element from the signal conditioning electronics, with the two permanently connected via a hardline cable. This arrangement allows the sensing head to be mounted on surfaces with temperatures as high as +482 °C (+900 °F), while the signal conditioning electronics can be installed in a cooler location. By eliminating connections between the sensing head and its associated signal conditioning electronics, a significant source of potential transducer failures (connector problems) is eliminated. This achieves overall transducer system performance comparable to other case mounted vibration transducers, but permits use at significantly higher temperatures. The main features of the 350900 HTVAS are as follows:

- Velocity and acceleration output
- High temperature operation up to +482°C (+900 °F)
- Electronics rated to +125°C (+257°F), survivable to +155°C (+311°F)

# Caution

If housing measurements are being made for overall protection of the machine, thought should be given to the usefulness of the measurement for each application. Most common machine malfunctions (imbalance, misalignment, etc.) originate at the rotor and cause an increase (or at least a change) in rotor vibration. In order for any housing measurement alone to be effective for overall machine protection, a significant amount of rotor vibration must be faithfully transmitted to the bearing housing or machine casing, or more specifically, to the mounting location of the transducer.

In addition, care should be exercised in the physical installation of the transducer. Improper installation can result in a degradation of the transducer's performance, and/or the generation of signals which do not represent actual machine vibration.

Upon request, Bently Nevada can provide engineering services to determine the appropriateness of housing measurements for the machine in question and/or to provide installation assistance.



BN Part Number 168780-01 Revision NC, September 2004

# **Specifications**

Specifications are between +20 °C and +30 °C (+ 68 °F to + 86 °F) with machine casing vibration at 100 Hz (6000 cpm) and with a 10 k $\Omega$  load unless otherwise indicated.

# Electrical

Power requirements:		Output:	
Input Voltage:	-18 to -30 Vdc; -18 to –28 Vdc for hazardous area approval options.	Sensitivity:	$1.02 \text{ mV/m/s}^2 (10 \text{ mV/g}) \pm 5\%.$
Quiescent	6 mA nominal, no load.	Frequency Response:	13 Hz to 4 kHz (780 cpm to 240 kcpm) $\pm$ 5% with 305 metres (1000 ft) of cable.
Current:: Transverse sensitivity:	Less than 5% of axial sensitivity.		5 Hz to 10 kHz (300 cpm to 600 kcpm) $\pm$ 3 dB with 305 metres (1000 ft) of cable.
Amplitude linearity: Mounted Resonant	$\pm$ 1% to 4900 m/s <sup>2</sup> (500 g) peak overall acceleration. Greater than 15 kHz.	System Sensitivity over Extended Temperatures:	Over a sensor temperature range of $-54 \degree C$ to $+399 \degree C$ (-65 °F to $+750 \degree F$ ) and with the electronics between $-54 \degree C$ to $+125 \degree C$ (-65 °F to $+257\degree F$ ), the output remains within $\pm 10\%$ of 1.02 mV/m/s <sup>2</sup> (10 mV/g).
Frequency:			Over a sensor temperature range of
<i>Maximum cable</i> <i>length:</i>	305 metres (1000 ft).		and with the electronics between $-54$ °C to $+125$ °C (-65 °F to $+257$ °F), the
Grounding:	Case isolated.		output remains within $\pm$ 15% of 1.02 mV/m/s <sup>2</sup> (10 mV/g).
Velocity Output:		Output Bias Voltage:	$-10.0 \pm 2.0$ Vdc.
Sensitivity:	3.94 mV/mm/s (100 mV/in/s) ± 5%.	Acceleration range:	4900 m/s² (500 g).
Frequency Response:	18 Hz to 1 kHz (1080 cpm to 60 kcpm) $\pm$ 5% with 305 metres (1000 ft) of cable.	Broadband Noise Floor (5 Hz to 10	147 mm/s² (1.5 mg) rms, max.
	10 Hz to 2 kHz (600 cpm to 120 kcpm) $\pm$ 3 dB with 305 metres (1000 ft) of cable.	kHz):	
System Sensitivity over Extended Temperatures:	Over a sensor temperature range of $-54$ °C to $+399$ °C (-65 °F to $+750$ °F) and with the electronics between $-54$ °C to $+125$ °C (-65 °F to $+257$ °F), the output remains within $\pm$ 10% of 3.94 mV/mm/s (100 mV/in/s).		
	Over a sensor temperature range of $-54$ °C to $+482$ °C (-65 °F to $+900$ °F) and with the electronics between $-54$ °C to $+125$ °C (-65 °F to $+257$ °F), the output remains within $\pm$ 15% of 3.94 mV/mm/s (100 mV/in/s).		

Output Bias Voltage:

Velocity range:

Broadband Noise

Acceleration

Floor (5 Hz to 2 kHz):

-10.0 ± 2.0 Vdc.

1270 mm/s (50 in/s).

0.05 mm/s rms (0.002 in/s rms), max.

# Hazardous Area Classification:

	Multiple approvals for hazardous areas certified by Canadian Standards Association (CSA/NRTL/C) in North America and by LCIE/CENELEC in Europe.			
CSA/NRTL / C:	Ex ia/Aex ia for Class I Zone 0 IIC T4 or Division 1, Groups A, B, C, D; Class II, Division 1, Groups E, F G; and Class III, when installed with an approved zener barrier or galvanic isolator per BN drawing 167923.			
	Ex nL/AEx nL Class I Zone 2 IIC T4 or Division 2 when installed without barriers per BN drawing 167923. T4 @ Ta = 100 °C (212 °F).			
EUROPEAN:	EEx ia IIC T4 for Zones 0, 1, and 2, Group IIC, EC certificate number LCIE 04 ATEX 6140 X, when installed with intrinsically safe zener barriers or galvanic isolators. T4 @ Ta = 100°C (212 °F).			
	EEx nL for Class I, Zone 2, Group IIC, EC certificate number LCIE 04 ATEX 6141 X.			
Electromagnetic Compatibility				
Electrostatic discharge:	EN 61000-4-2, Criteria A.			
Electrical fast transients:	EN 61000-4-4, Criteria A.			

# Radiated<br/>Susceptibility:EN 61000-4-3, Criteria A.Conducted<br/>Susceptibility:EN 61000-4-6, Criteria A.Surge Capability:EN 61000-4-5, Criteria A.

# Magnetic Field: EN 61000-4-8, Criteria A.

## **Environmental Limits**

Operating and storage temperature:

Sensor:	-54°C to +482°C (-65°F to +900°F).		
Mineral Insulated Cable:	-54°C to +482°C (-65°F to +900°F).		
Electronics:	-54°C to +125°C (-65°F to +257°F).		
Soak Back Temperature:	The electronics will survive temperature exposure of +155°C (+311°F) for four hours without failure. Electrical performance will not be met during this period.		
Shock Survivability:	19,620 m/s² (2000 g) peak, maximum.		
Relative humidity:	100% condensing, non-submerged. Case is hermetically sealed.		
Physical			
Sensor:			
Dimensions:	See Figure 1		
Mounting:	30.2 mm (1.188 in) square mounting hole pattern, 7.2 mm (0.283 in) mounting holes (4 holes).		
Mounting Surface:	32 microinch rms.		
Material:	600 Inconel® steel.		
Integral Cable:			
Diameter:	6.35 ± 1.27 mm (0.25 ± 0.05 in)		
Material:	300 Series Stainless Mineral Insulated Integral Cable with Stainless Steel Overbraid.		
Bend Radius:	Minimum bend radius of 51 mm (2.0 in).		

# Integral Electronics:

Mounting:Patch panel hub mount.High Ac 300-series stainless steel.Material:300-series stainless steel.350900- 0ptionConnector:MIL-DTL-83723/90 - 1006N with gold- plated 300-series stainless steel.A: Integ LengSystem Weight (without field wiring):0.545 kg + 0.10 kg/m cable length (1.200 lb + 0.006 lb/in cable length), typical.A: Integ LengMounting angle:Any orientationAny orientation	Dimensions:	See Figure 1	Orderi
Material:300-series stainless steel.350900Connector:MIL-DTL-83723/90 - 1006N with gold- plated 300-series stainless steel.A: Integ LengSystem Weight (without field wiring):0.545 kg + 0.10 kg/m cable length (1.200 lb + 0.006 lb/in cable length), typical.A: Integ LengMounting angle:Any orientation	Mounting:	Patch panel hub mount.	High Te
Connector:MIL-DTL-83723/90 - 1006N with gold- plated 300-series stainless steel.OptionSystem Weight0.545 kg + 0.10 kg/m cable length (1.200 (without field wiring):0.545 kg + 0.10 kg/m cable length (1.200 lb + 0.006 lb/in cable length), typical.A: Integ LengMounting angle:Any orientation	Material:	300-series stainless steel.	350900-AX
System Weight0.545 kg + 0.10 kg/m cable length (1.200 (without field wiring):Leng(without field wiring):Ib + 0.006 lb/in cable length), typical.Mounting angle:Any orientation	Connector:	MIL-DTL-83723/90 - 1006N with gold- plated 300-series stainless steel.	Option Des
Mounting angle: Any orientation	System Weight (without field wiring):	0.545 kg + 0.10 kg/m cable length (1.200 Ib + 0.006 lb/in cable length), typical.	Length (
	Mounting angle:	Any orientation	

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XX scriptions:

A: Integral Cable	023	23 inches (0.58 metres)
Length Option	026	26 inches (0.66 metres)
	027	27 inches (0.69 metres)
	044	44 inches (1.12 metres)
	077	77 inches (1.96 metres)
	083	83 inches (2.11 metres)
	158	158 inches (4.00 metres)
	237	237 inches (6.00 metres)
	315	315 inches (8.00 metres)
	394	394 inches (10.0 metres)
250001 040	40 foo	t (12.2 matra) field interconnect
330701-040	cable.	

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# **Dimensional drawing**



Figure 1: Transducer dimensional drawing Dimensions are in millimetres (inches)









Figure 3: Acceleration Amplitude and Phase Response